

## TA-90 Drawer Adapter

### Contents:

- (2) Drawer Angles
- (4) Self Tapping Screws

### Required Tools:

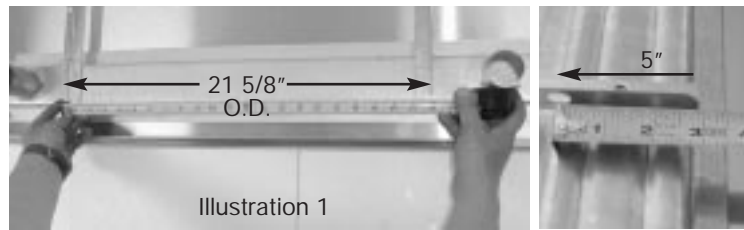
- Drill Motor
- 1/8" Drill Bit
- Open End Wrench or Socket

### Step 1:

Turn table upside down.

### Step 2:

Position drawer angles 21 5/8" O.D. apart, Drawer angle slotted hole to be located 5" from front edge of table. (Illustration 1) mark holes.



### Step 3:

Drill 1/8" holes at four locations and use self tapping screws provided to mount angle. (Illustration 2)



### Step 4:

Refer to mounting procedure for the appropriate drawer. (see inner page)



## Installation Instructions for Drawers



CHECK FOR CONCEALED DAMAGE  
FILE CLAIM WITH DELIVERING FREIGHT CARRIER

Drawers manufactured by ADVANCE TABCO are designed and constructed for storage. Applications may include storage of flatware, small utensils, etc. ADVANCE TABCO does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.



Edgewood, New York 11717

DRW-3/00

## NS Series Drawers

### Contents:

- (1) Outer Drawer Body
- (1) Inner Drawer Liner
- (1) Drawer Pan Insert
- (2) NSF Drawer Slide
- (4) 1/4 - 20 x 1/2" Bolts with Nuts

### Tools Required:

- (2) 7/16 open end wrenches

### Step 1:

Remove drawer Pan insert. Remove inner Liner. Remove NSF drawer slide. (Illustration 1)



Illustration 1

### Step 2:

Mount outer drawer body to underside of table using 1/4 - 20 x 1/2" bolts and nuts provided. NOTE: Outer drawer body mounts between drawer angles (Illustration 2) NOTE: For 30" & wider worktables, align front mounting hole of outer drawer body with slotted hole located 5" off roll edge.



Illustration 2

### Step 3:

Install NSF drawer slides as shown in Illustration 3.



Illustration 3



Illustration 4

### Step 5:

Extend inner drawer body towards front of table and install drawer insert. (Illustration 5)



Illustration 5

## SS & GZ Series Drawers

### Contents:

- (1) Drawer Body
- (2) Drawer Slides
- (4) 1/4 - 20 x 1/2" Bolts with Nuts

### Tools Required:

- (2) 7/16 open end wrenches

### Step 1:

Install roller bearing slides to underside of table using 1/4 - 20 x 1/2" bolt and nuts provided. NOTE: Drawer slide must be positioned to inside of drawer angle. Alignment pin must be positioned towards front of table (Illustration 1)

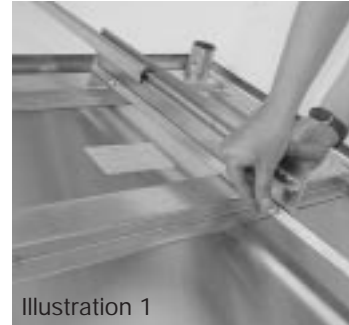


Illustration 1

### Step 2:

Fully extend drawer slides towards front of table and remove rubber sleeves from alignment pins. (Illustration 2)



Illustration 2

### Step 3:

Position drawer body between drawer slides. Locate holes in drawer body onto alignment pin. Install rubber sleeves onto alignment pins. (Illustration 3)



Illustration 3

## FS & FG Series Drawers

### Contents:

- (1) Drawer Body
- (2) Friction Drawer Slides
- (4) 1/4 - 20 1/2" Bolts with Nuts
- (1) Drawer Retainer Clip

### Tools Required:

- (2) 7/16 open end wrenches

### Step 1:

Install friction slides underneath table top using 1/4 - 20 x 1/2" bolts and nuts provided. NOTE: Drawer slide must be positioned to inside of drawer angles. (Illustration 1)



Illustration 1

### Step 2:

Attach drawer retainer clip loosley to front hole of left drawer slide. (Illustration 2)



Illustration 2

### Step 3:

Pivot retainer clip up while pushing drawer body into slide. Reposition clip as shown and tighten bolt. (Illustration 3)



Illustration 3